

Modena HE High efficiency condensing combination and system boilers



High efficiency Condensing combination boilers 27c and 32c System boilers 18s, 25s and 32s











Modena HE

High efficiency combination and system boilers



Ferroli is one of Europe's leading manufacturers of heating solutions for domestic, commercial and industrial requirements. We pride ourselves on using the latest technological advances to achieve optimum energy efficiency whilst ensuring environmental protection. This means that when you choose a new Ferroli high efficiency condensing boiler for your home, you can be assured that you have chosen one of the most sustainable and cost-effective ways to generate heat and hot water.

We also understand that reliability is your number one concern and that is why the Modena HE range is available with a choice of a 5 or 2 year full parts and labour manufacturer's warranty*.

Reliability reassurance with





Ferroli offers a complete one-stop-shop solution

We pride ourselves on being able to offer much more than simply high specification, value for money products.
We aim to provide our customers with unbeatable knowledge, support and service that extends beyond the sale of the product.

SPECIFICATION AND TECHNICAL SUPPORT

Installers, merchants, specifiers and developers can call Ferroli's technical support team at any time for specification guidance or technical support.

AFTERSALES

With a national team of dedicated engineers across the UK, Ferroli is always ready and able to provide support to installers and homeowners alike. Be that a repair or annual service, our aim is to ensure your Ferroli boiler works efficiently for years to come.

Ferroli engineers carry a comprehensive stock of spare components to ensure first fix where possible and we also have a nationwide network of Ferroli spare part stockists.

Service & Technical Support

T: 0843 479 0479

F: 0843 479 0082

Sales & Spares

T: 0843 479 4790

F: 0843 479 0081

General Enquiries

T: 0843 479 0009



The Modena HE range sets a new standard for the domestic boiler market. It is the smallest, lightest and quietest boiler in its class and comes with a choice of a 5 or 2 year full parts and labour manufacturer's warranty.

NOx Class 5 and SEDBUK
A ratings demonstrate the
Modena's outstanding energy
efficiency standards to provide
what every customer wants
– an exceptionally reliable
boiler that combines
high performance with
lower fuel bills.

At just 600mm high the Modena can be sited in the most awkward of spaces; a liftweight of between 28kg and 31.5kg allows for one-man installation and an operating noise level of less than 40dB means it can hardly be heard.

Modena HE

High efficiency boilers Combination 27c and 32c System 18s, 25s and 32s





Choice of 5 or 2 year full parts and labour manufacturer's warranty* for total peace of mind and reassurance

Height 600mm, Width 400mm, Depth 320mm

Weight 28kg (18s & 25s), 29kg (27c), 30kg (32s) and 31.5kg (32c)

Operating noise level <40dB

NOx Class 5 rated for extremely low emissions and high performance

SEDBUK Band A rated for excellent fuel cost economy and energy efficiency

Operates on both natural gas and LPG

Combi models have only 4 moving parts – DHW water flow meter, pump, fan and gas valve - and system models have only 3

Accessories available include valve cover, rear pipe space frame and a choice of four mechanical and digital clocks and room thermostat controls

Combi models condense in hot water mode

All components can be serviced or removed via front panel

Central flueing for easy replacement installations

Microprocessor control and adjustment system with advanced self-diagnosis

Please note: System models come without a timer.

*UK warranty is subject to terms and conditions – please refer to the document enclosed with the boiler or contact our service department for further information.

31.3_{kW}

32c DHW flow rate

13.1 I/min
@ \(\Delta t \) 35°C

moving parts

MODENA comes with filling loop

optional
digital RF
programmable
room
thermostat



Technical specifications



Robust stainless steel burner for long life

Optional external temperature sensor kit

Dry fit sensors mean they can be replaced without draining the system

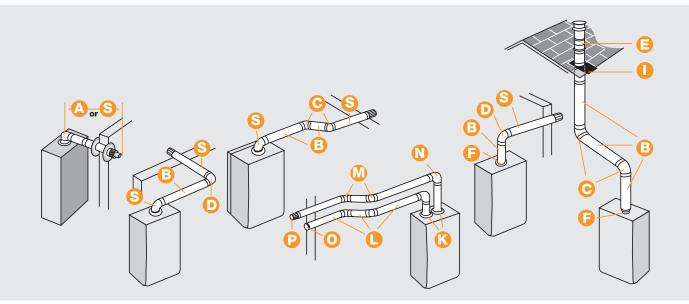
Flexible flue options from coaxial single pipe to twin pipe; white or translucent options for visual inspection in voids

All Modena boilers are fully compatible and ready to work with renewable energy products

DHW/central heating heat exchangers can be chemically cleaned and flushed in situ

		Combi	nation	System		
		27c	32c	18s	25s	32s
Ferroli product codes						
Natural Gas 5yr Warranty		0T1R2IGA	0T1R3IGA	0T2O1IGA	0T2O2IGA	0T2O3IGA
Natural Gas 2yr Warranty		ZU0T1R2IGA	ZU0T1R3IGA	ZU0T2O1IGA	ZU0T2O2IGA	ZU0T2O3IGA
LPG 5yr Warranty		0T1R2KGA	OT1R3KGA	0T2O1KGA	0T2O2KGA	0T2O3KGA
LPG 2yr Warranty		ZU0T1R2KGA	ZUOT1R3KGA	ZU0T2O1KGA	ZU0T2O2KGA	ZU0T2O3KGA
NO _X emissions class (mg/kWhr)		5	5	5	5	5
Energy marking rating (92/42 EEC directive)		****	****	****	****	****
SAP 2009 annual/2005 seasonal efficiency %	NG	89.2/90.3	89.2/90.3	89.2/90.2	89.2/90.2	89.3/90.4
	LPG	90.2/92.2	90.2/92.2	90.3/92.3	90.3/92.3	90.3/92.3
Output max/min						
Heat input	kW	25.0/5.8	29.5/6.7	17.4/4	25/5.8	32/6.07
Useful heat output 80°C – 60°C	kW	24.5/5.7	28.9/6.6	17/3.9	24.5/5.7	31.4/6.6
Useful heat output 50°C – 30°C	kW	26.5/6.2	31.3/7.2	18.5/4.3	26.5/6.2	34/7.2
Central heating						
Maximum operating temperature	°C	80	80	80	80	80
Operating pressure central heating Max.	bar	3	3	3	3	3
Min.	bar	0.8	0.8	0.8	0.8	0.8
Expansion vessel capacity	litres	8	10	8	8	10
Expansion vessel pre-fill pressure	bar	0.8	0.8	0.8	0.8	0.8
Boiler water content	litres	1.7	2.1	1.7	1.7	1.7
DHW						
Maximum DHW production Δt 25°C	I/min	15.5	18.3	_	_	-
Δt 30°C	I/min	12.9	15.3	_	_	-
Δt 35°C	I/min	11.1	13.1		_	-
Operating pressure DHW Max.	bar	9	9	_	_	-
Min.	bar	0.3	0.3	_	_	_
Dimensions & weights			0.0			
Height	mm	600	600	600	600	600
Width	mm	400	400	400	400	400
Depth	mm	320	320	320	320	320
Weight (empty)	kg	29	31.5	28	28	30
Fittings		23	31.3	20	20	30
Gas fitting	mm	22	22	22	22	22
Central heating fittings	mm	22	22	22	22	22
DHW circuit fittings	mm	15	15			
Power supply		13	13			
Max power input	W	100	120	100	100	100
Power supply voltage/frequency	V/Hz	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz	230/50
		IPX5D	IPX5D	IPX5D	IPX5D	IPX5D
Index of protection IP		II ADD	11 750	11 750	II ADD	II ADD
Maximum equivalent flue lengths Max horizontal flue length 60/100mm Ø m		7	7	7	7	7
		8	8	8	8	8
		28	28	28	28	28
Max horizontal flue length $80/125$ mm \varnothing m Max vertical flue length $80/125$ mm \varnothing m						
Total equivalent length two pipe 80mm Ø m		28	28	28	28	28
Total equivalent length two pipe outility by		80	70	70	70	70
Filling loop		Yes	Yes	No	No	No
Hanging bracket		Yes	Yes	Yes	Yes	Yes
Pre-wired mains cable supplied		Yes	Yes	Yes	Yes	Yes

Flues



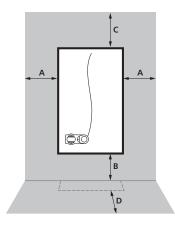
Accessories

Essential to the boiler's operation is the availability of fresh, clean air and the ability to dispose of combustion products. This is achieved through the installation of a flue which provides ducts to the outside of the premises.

To optimise safety and performance, Ferroli flues must always be used with Ferroli boilers. Ferroli has a comprehensive range of accessories to suit complex installations and to enable the extension of flue lengths. The diagram above shows typical flueing options.

Clearances

- A 0.5cm (minimum)
- B 20cm (minimum)
- C 30cm (minimum)
- D 60cm (minimum) via an openable panel



A	Telescopic Flue 60/100mm – nominal length 610mm	041049G0
B	Flue Extension 60/100mm Ø – nominal length 1m	1KWMA57W
•	Elbow 45°- 60/100mm Ø	1KWMA64W
•	Elbow 90°- 60/100mm Ø	041051X0
3	Flue Vertical Termination 60/100mm Ø	1KWUK356
(3)	Appliance Adaptor for Vertical Flue 60/100mm Ø	041002X0
G	Bracket – Flue Support 100mm Ø	1KWMR46A
(1)	Roof Flashing Plate – Flat Roof Ø	1KWMA81U
0	Roof Flashing Plate – Pitched Roof Ø	1KWMA82U
1	Pluming Kit – 60/100/60mm Ø (with flue kit combined)	041042G0
K	Appliance Adaptor (Pair) for Twin 80mm Ø	041039X0
•	Flue Extension 80mm Ø – nominal length 1m	222952
M	Elbow 45°- 80mm Ø	222954
N	Elbow 90°- 80mm Ø	222955
0	Terminal (Air Intake) for Twin 80mm Ø Horizontal	1KWMA85A
P	Terminal (Flue Exhaust) for Twin 80mm Ø Horizontal	1KWMA86A
0	Bracket – Flue Support 80mm Ø	1KWMR48A
B	Flue Vertical Termination Twin Connection 80mm Ø	010027X0

Manufacturer's Ref

041025G0

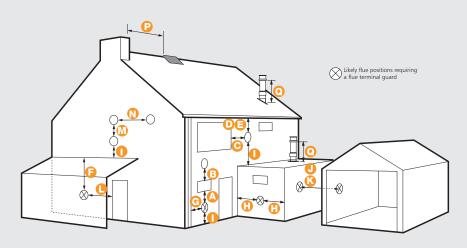
Please contact Ferroli Sales for other 80/125 mm Ø flue options and accessories not shown.

Note For non standard flue lengths over 1 m a fall of 3° per metre per length should be incorporated back to the boiler. Consult manufacturer's installation instructions for full guidance and options for flueing.

Standard Rigid Flue Kit 60/100mm - 1m

Boiler Control and Accessory Options Man	ufacturer's Ref
Digital Timer (diameter 61.5mm)	013021XA
Mechanical Timer	ZU0800510
Digital RF Programmable Room Thermostat	ZU0800009
Mechanical RF Programmable Room Thermostat	ZU0800013
Rear Pipe Space Frame (depth 65mm)	056000G0
Valve Cover	046035G0
External Weather Compensator (combi only)	013018X0
Digital Timer (diameter 40mm)	013001X0

Flue terminal positions



Notes

In addition, the terminal must not be nearer than 300mm to an opening in the building fabric formed for the purpose of accommodating a built-in element such as a window frame.

Condensing terminal positions: if the flue is to be terminated at low level then the potential effect of the plume must be considered.

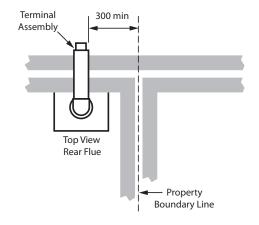
The plume should not be directed:

- across a frequently used access route
 towards a window
- across a neighbouring property

For more information on terminal positions please contact our technical department.

The distance from a fanned draught appliance terminal installed parallel to a boundary may not be less than 300mm in accordance with the diagram below.

Flue Terminal Positions	mm
A Directly below an opening, air brick, opening windows etc.	300
3 Above an opening, air brick, opening windows etc.	300
• Horizontally to an opening, air brick, opening windows etc.	300
Below gutters, soil pipes or drain pipes	75
3 Below eaves	200
Below balconies or car port	200
6 From a vertical drain pipe or soil pipe	150
From an internal or external corner	100
Above ground roof or balcony level	300
From a surface facing the terminal	600
From a terminal facing the terminal	1200
From an opening in the car port (ie. door, window) into the dwelling	1200
W Vertically from a terminal on the same wall	1500
N Horizontally from a terminal on the same wall	300
From the wall on which the terminal is mounted	N/A
Prom a vertical structure on the roof	150
Above intersection with roof	300





Valve Cover



Mechanical RF Programmable Room Thermostat



Digital RF Programmable Room Thermostat



+ RF Receiver (internal)



+ RF Receiver (internal)



Mechanical Timer



www.ferroli.co.uk

Your local Ferroli stockist















CONTACT US IN THE UK

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SERVICE

T: 0843 479 0479 F: 0843 479 0082 service@ferroli.co.uk

GENERAL ENQUIRIES T: 0843 479 0009 generalenquiries@ferroli.co.uk

TWITTER





Training Well trained installers are the key to a safe and efficient heating system. We offer a choice of training and product awareness courses on our key product range, including the Modena HE, at Ferroli's fully equipped training centre in Burton-upon-Trent and at specialist training locations across the UK. Courses are aimed at engineers of all levels to ensure that everyone comes away with the skills and knowledge needed to deliver the first class service that customers expect and deserve. For more details visit www.ferroli.co.uk/training or ring 0843 479 0009.

Ferroli Domestic Boilers Offering gas wall mounted units with outputs of up to 50kW, Ferroli's stylish, compact domestic boilers provide maximum comfort with minimal fuel usage. With a choice of conventional, condensing and combi technologies, there's a boiler to match the heating and hot water requirements of every home.

Ferroli Commercial and Industrial Boilers Ferroli commercial boilers for pressure jet oil, forced air gas or dual fuel are factory matched with high efficiency burners to provide outputs of up to 12,350kW, whilst meeting the strictest emissions demands.

Ferroli Renewable Energy

Products Ferroli continues to meet the latest demands for renewable energy technologies. From domestic air source heat pumps to drain back and pressurised solar systems, Ferroli has the products to suit the most popular renewable energy system options.

Ferroli Spares The popularity of Ferroli as first choice for both domestic and commercial installations means that heating parts stockists offer readily available spares for Ferroli boilers. Ferroli has a UK-based fully stocked warehouse enabling same-day despatch of just about any part needed to keep your Ferroli boiler running.

Ferroli Limited Lichfield Road **Branston Industrial Estate Burton-upon-Trent** Staffordshire DE14 3HD

Ferroli has been producing heating appliances and equipment since the 1950s. Today, their ultramodern factories in Europe employ over 2,500 people and produce a wide range of wall hung, cast iron and welded steel boilers, making Ferroli one of the largest and most successful heating appliance manufacturers in the world.

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